

Hammer Finish Paint

Description:

It is a glossy enamel paint, manufactured from a special alkyd resin and aluminum flacks to give a decorative patterned hammer finish.

Fields of Use:

- Paint metallic furniture and home heaters.
- Painting agricultural equipment and metal equipment such as motors.

Advantages:

- Could be applied over direct metal or prepared surfaces with 1K Filler or 2K Filler.
- Gives good decorative finish.
- Good scratch and weathering resistance.
- It has the ability to hide small flaws and uneven surface.

Technical Data: (at 25 °C):

Color	Available in 14 color	-----
Specific weight	0.99 ± 0.02	Calculated
Solid content by volume	35 ± 2 %	
Flash point	28 °C	ISO 3679 Method 1
D.F.T	52.5 μ	
W.F.T	150 μ	
Rate of use	150 gm/ m ² / coat 52 DFT	

Surface preparation:

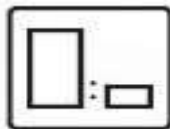


- Should be applied on rust free bare metal.
- Clean well the surface to be treated with (N.C thinner), Make sure it is dry and free from silicone, wax and grease.

Application:



- Always mix well before use.



- Dilution ratio
100 paint
10-25 % CMB Super thinner.



- Apply with spray gun:
1.7–1.8mm
Pressure 4-5 bar



- Apply 2 wet, even coats
Allow 5 minutes flash off between coats at 25°C
(A specialized technician must be available to obtain the desired final shape).



- Drying time:
Touch dry: 20-30 min /23°C
Hard dry: 2 – 3 Hour
Full hardness: 5 – 7 days
Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.

Tools cleaning:

- Clean all equipment thoroughly with cleaning solvent or N.c thinner.

Safety Precautions:

- Observe the precautionary displayed on the container.
- Application should be carried out in well ventilated place.
- Gloves, protective clothing and eye goggles should be worn during application.
- Skin contaminations should be immediately cleaned with soap and plenty of water. Don't use solvent.
- If the material is splashed into the eyes, they should be immediately washed with water and then report To an eye specialist.
- Do not eat or smoke during application.
- For detailed information on the health and safety hazards and precautions for use of this product, Please Refer to the Master Safety Data Sheet MSDS.

Shelf life & Storage:

- Two years from production date, if The product stored in dry space provided with adequate Ventilation at 25°C & 65% R.H and in its original sealed container

Packing:

- 1 kg, 3 kg gallon

DISCLAIMER:

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product can be used under conditions beyond our control, we can only guarantee the quality of the product itself. We also reserve the right to change the given data without notice. Minor product variations may be implemented in order to comply with local requirements.